

Fact Sheet

DSR Casebinding Fact Sheet

- We offer casebinding for both traditional offset and Digital Short Run (DSR).
- Adhesive casebinding is a strong and economical alternative to Smyth sewing and meets the rigorous durability criteria established by the National Association of State Textbook Administrators (NASTA).
- Our ability to completely manufacture your product in-house gives you better control over schedule, materials, and workflow.

DIGITAL SHORT RUN CASEBINDING PROFILE

(Adhesive casebound product produced via DSR.)

See [Casebinding Fact Sheet](#) for traditional offset workflow Product Profile.)

- Quantity range: 100 to 400 copies
- Schedule: Standard turn around is 10 working days.
Expedited schedules of 8 or 9 working days are available when needed for a slight up-charge.
- Trims: 4-1/8 x 5-1/2 up to 9 x 12
- Text stock: 50# and 60# white
50# and 55# offwhite (55# contains 30% PCW and is FSC certified)
60# white opaque
- Bulk: 5/16 minimum up to 2-3/8 maximum
- Split runs: We can bind a portion of your job as soft cover and casebind the balance (minimum 100 copies).
- Casesides: 80# Rainbow paper material in Navy, Maroon, or Green.
Pearl Linen cloth material in black.
80# C1S paper for printed casesides
- Binders board: We stock 88 pt. thickness binders board.
- Endsheets: 80# white and offwhite endsheets
- Cases: Malloy can print or foil stamp your caseside (Malloy will supply dies). One-piece cases only.
- Foil: Stamping in either gold or silver foil
- Jackets: 80# C1S paper for dust jackets
- Coating: Glossy or matte film lamination for printed casesides or dust jackets.